Sport-Thieme® Fully Welded Mini Football Goal

Thank you very much for choosing a Sport-Thieme product!

Please read the instructions fully before you assemble the equipment, so you can enjoy the product and safety is guaranteed. We are happy to answer any questions you may have.



Assembly instructions for Art.-Nr. 116 3810/116 3823





As this goal is completely welded only the net needs to be mounted at the goal (see point 2).

1. Scope of delivery

Please check the following content before assembly. 1x Completely welded goal 1x Net

1x Accessories:

- 26 x safety system net holder
- 2 x plastic stopper Ø 28mm
- 1 x assembly instruction



2. Assembly of the net

- a) At first fix net holders at the net rope. Bend open net holders a little and press rope into the holders. We recommend the following distribution of net holders: Crossbar/ground tube: 5 pieces each Upright: 4 pieces each
 - Ground bar: 4 pieces each
- b) After having mounted all net holders fix net at the goal construction. Stick net holders in the net hook rail and fix them with a 90 degrees' rotation. If necessary use a thin screw driver.
- c) Dismantling of the net is also done by rotation of the net holders through 90 degrees. If necessary use a thin screw driver.





3. Ground fixing

The ground bars are equipped with boreholes of 25 mm which serve to fix the special anchoring systems for the goal. Different systems are available (see Sport-Thieme accessories).

The anchoring system is not part of the delivery. The use of the goal without corresponding anchoring system is at your own risk. If you do not use any anchoring system close both boreholes with the supplied caps for safety reasons. Use a mallet if necessary.

4. Maintenance, safety and storage instructions



This goal is constructed only for soccer matches and not for other purposes. Check all screwed fastenings before use and repeat it from time to time. It has to protected against overturning at any time.

Do not climb net or goal frame. It is not allowed to fix additional parts or extensions at the goal frame which may impair the safety of the goal (according to DIN EN 16579).

To avoid damage and misuse goals have to be stored secured and in an upright position when not in use.

Only use water for cleaning the surfaces. Do not use alcohol or any aggressive chemicals!