

## Assembly instructions

Art.-Nr.: 111 4515  
111 4528  
111 4531  
111 4616  
111 4629

# Sport-Thieme® Fully Welded Leisure Goal

### Thank you very much for choosing a Sport-Thieme product!

Please read the instructions fully before you assemble the equipment, so you can enjoy the product and safety is guaranteed. We are happy to answer any questions you may have.



# Assembly instructions

for Art.-Nr. 111 4515/111 4528/111 4531/111 4616/111 4629

*We are your team!*

This goal is completely welded so that it need not to be assembled. However, it has always to be protected against overturning according to DIN EN 15312 (see the information in chapter „ground fixing“).

## 1. Scope of delivery

Please check the following content before assembly.

Description	Pieces per goal 3.00 x 2.00 m	Pieces per goal 5.00 x 2.00 m
Completely welded goal	1	1
Threaded bar M10 for ground fixing	4	5
Washer, diameter 30 mm	4	5
Self-locking nut DIN 985, M10	4	5

## 2. Ground fixing

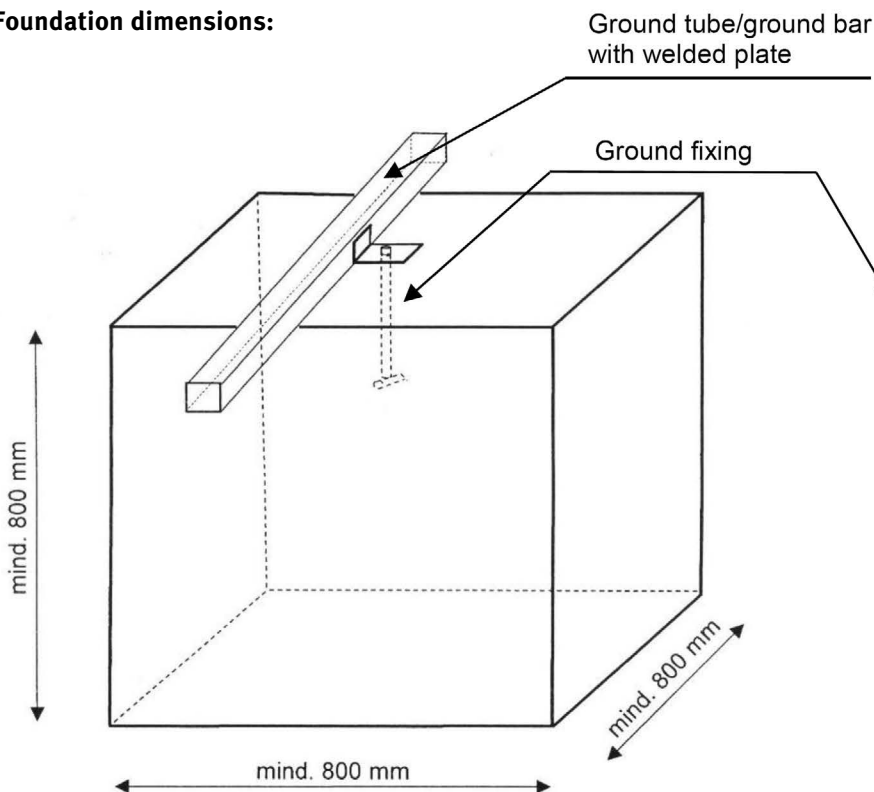
a) Ground bars and ground tube are equipped with several plates which serve to fix the special anchoring system for the goal. Different systems are available. The anchoring system is not part of the delivery.

**The use of the goal without corresponding anchoring system is at your own risk.**

The dimensions of the necessary foundations result from the distance between the plates, see the following drawings.

Do not use an accelerating admixture or antifreeze during setting in concrete as these may cause damages of the anchoring systems. Concrete threaded bars M10 with threads protruding from the concrete. Place holes of the plates upon threaded bars, add washers 30 mm, screw and tighten nuts M10, DIN 985.

### Foundation dimensions:



Ground fixing:  
goal 3.00 x 2.00m = 4 pieces  
goal 5.00 x 2.00m = 5 pieces

